



Guideline

OEKO-TEX® DETOX TO ZERO

Edition 01.2023

OEKO-TEX®
International Association for Research and Testing in
the Field of Textile and Leather Ecology
Internationale Gemeinschaft für Forschung und Prüfung
auf dem Gebiet der Textil- und Lederökologie

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1. Purpose

OEKO-TEX® DETOX TO ZERO is a comprehensive verification and reporting system that recognises the requirements stipulated by the Greenpeace Detox campaign. The service includes an audited assessment based on transparent DETOX TO ZERO (DTZ) criteria and methods for establishing environmentally responsible textile and apparel facilities. The verification process involves the reduction of hazards and risks across the entire textile production chain, from fibre production through to the make-up of products, with the goal of moving towards a greener chemistry.

DETOX TO ZERO assesses, audits and reports on the following areas of the textile production chain:

1. Wastewater and sludge conformity in accordance with the OEKO-TEX® STeP Chemical List
2. Conformity of chemicals used in the company as per the Manufacturing Restricted Substance List (MRSL)
3. General management

OEKO-TEX® DETOX TO ZERO is guided by the following principles:

Elimination: To eliminate the release of any toxic chemicals and recognise that there are no environmentally safe levels for hazardous substances according to the Greenpeace priority list of the eleven chemical groups.

Prevention and precaution: To take precautionary action with the aim of eliminating hazardous chemicals in the face of scientific uncertainty. To interrogate processes and introduce measures for continuous improvement in the company in terms of preventive measures for the handling and use of 'hazardous' substances.

Right to know: To act with transparency on behalf of communities living by the discharge pipes and consumers, who both have a right to know about the hazardous chemicals being released into our waterways. Documentation of the company's operations, such as training, environmental reporting, internal and external communication. One of the targets is a publicly accessible register on the www.oeko-tex.com website.



2. Applicability

OEKO-TEX® DETOX TO ZERO addresses chemical / environmental performance in textile production processes such as:

- Wet spinning and related processes (e.g. Viscose, Modal, Acetate, Acrylic)
- Beamhouse, tanning, re-tanning, fatliquoring
- Dyeing, printing, finishing, coating and related processes
- Manufacturing of accessories (e.g. zippers, buttons, labels)
- Others (e.g. non-agricultural fibre production)

The DETOX TO ZERO guideline is presented as a normative document issued and updated regularly by OEKO-TEX®. The guideline specifies the conditions and requirements for working with DETOX TO ZERO. The overarching goal of the guideline is to help production facilities to measure and improve environmental performance with the aim of moving towards a greener chemistry and to report this to the industry and consumers in a transparent and useful format.

Limitation of DETOX TO ZERO:

Customers shall be in compliance with discharge permits and national legal requirements independently of being below or above the given reporting limits of the STeP Chemical List, which can be found in the STeP Standard on the OEKO-TEX® Website.

3. Content of OEKO-TEX® DETOX TO ZERO

DETOX TO ZERO includes the evaluation of wastewater and sludge tests, a full check of the chemical inventory and an assessment of the company management.

3.1 Wastewater and sludge testing

Customers interested in receiving a meaningful DETOX TO ZERO scoring should be prepared to have results of analytical wastewater and sludge tests available. There are currently twelve priority groups of chemicals that are the focus of DETOX TO ZERO. The twelve chemical groups can be found in the STeP Standard Annex 3.

The Chemical List in the STeP Standard in Annex 3, serves as the basis for a MRSL screening and wastewater and sludge testing. All of the chemicals for each group and the defined reporting limits should be considered.



The DETOX TO ZERO process requires the facility to provide an up-to-date wastewater and sludge testing report. The wastewater and sludge test shall be performed from a sample that represents normal production being taken independently from the accredited laboratory conducting the testing at the output of the facility. In the OEKO-TEX® STeP Standard under ANNEX 5 the exact wastewater sampling points and testing parameters are defined for direct, indirect discharge and customer with zero liquid discharge. In the test report shall be recorded the location, the date and time when the sample was collected along with the name of the person responsible of taken the sample with its signature. An OEKO-TEX® approved auditor will verify if the test results are in compliance with the reporting values of the Chemical List. OEKO-TEX® acknowledges testing results from any accredited testing laboratory.

3.2 Chemical inventory list

An inventory list of all chemicals used in production shall be available. The list shall be complete and contain product name (trade name or chemical identification) and CAS number of all substances. At minimum, the latest Safety Data Sheet (SDS) for all of the chemicals in use (both production-relevant and non-production-relevant) should be available. The chemicals list can be supplemented with the following information:

- Classification of the chemical based on its physical, health and ecological risks as per the GHS (globally harmonized system)
- Composition of the individual chemical components of the chemical (including their percentage values) and the corresponding
- CAS number(s)
- Hazard codes (GHS code, H and P codes) for the named individual chemical substances
- Registration information for the chemical substances (EINECS number, EC number, REACH registration number, etc.)
- Minimum, maximum and actual stock of the chemical
- Place where the chemical is stored and used

The chemical inventory should not only contain the chemicals used in production processes, but also the chemicals used in other applications, such as for cleaning, maintenance, etc.

3.3 General management

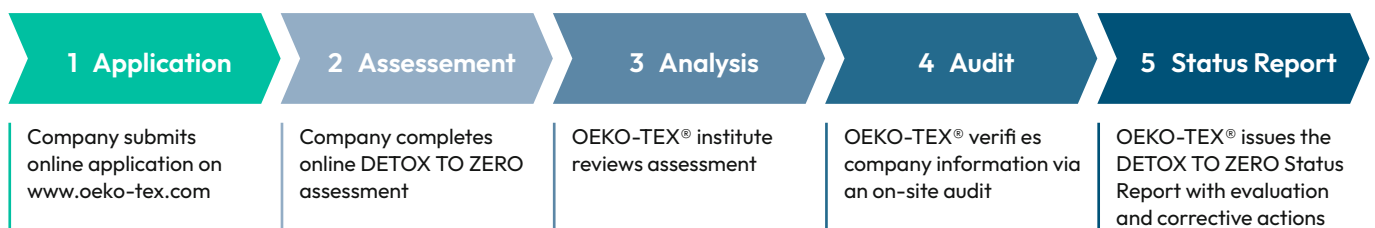
The general management part of DETOX TO ZERO covers the following aspects:

- Management system / structural organisation with focus on chemical and environmental performance
- Compliance with permits and legal requirements
- Storage and handling of chemicals, auxiliaries, dyes, solvents etc.
- Environmental protection, waste management and production processes
- Reuse and recycling of residues
- Health and safety of employees, use of PPE and training



4. Process to receive a DETOX TO ZERO Status Report

After registering online, the customer receives access to the web-based assessment tool. The assessment tool provides the customer with an up-to-date overview regarding the area of chemical management and its related issues, such as water emissions. After the first evaluation by the auditor, the audit takes place. After the audit, a clearly arranged and transparent report is issued.



4.1 Application

- Online registration via www.oeko-tex.com/detoxtozero, including a short description of your company and the selection of which testing institute to work with
- Confirmation of the received quotation (and terms of use)

4.2 Assessment

The assessment tool is a database which is used during the process both for data collection and to ensure a proper evaluation

- Log in to the DETOX TO ZERO online assessment with the received or existing user name and password
- Answer all relevant questions and provide following documents and information:
 - Chemical Management system or policy
 - Full inventory (including CAS and composition) and SDS of chemicals for MRSL check
 - Wastewater and sludge test report according to the STeP MRSL from an accredited laboratory (includes the eleven chemicals groups defined by Greenpeace)
 - Environmental management (no certification required)
 - Chemical hazard emergency plan
 - Environmental emergency plan
 - Staff safety training records Site plan including drainage plan and all areas for the delivery, use and storage of chemicals
 - Licences or permits (if necessary) for the discharge of waste, air conditioning, storage or use of hazardous substances, wastewater discharge, use of water or wastewater treatment



4.3 Analysis of assessment data

- First evaluation of the data provided by the facility including analysis of the chemical inventory list and the wastewater /sludge report
- The testing institute will ask for missing data if required

4.4 Preparation and conducting of the audit

- The auditor prepares the audit checklist based on the data provided
- The testing institute arranges a suitable audit date with the facility
- Audit tour through the facility (including taking photos and employee interviews): open all doors / departments, check wastewater treatment plant, wastewater outlet, sludge and waste storage, chemicals storage and handling, usage of PPE and handling of waste
- Final evaluation of chemicals and the wastewater / sludge report

4.5 Data evaluation & report writing

- Once the audit is complete, it provides an overall impression of the situation on site. The information is input in the assessment tool by the auditor
- Comments based on the findings are used later for the reporting
- OEKO-TEX® DETOX TO ZERO Status Report is written based on the assessment and the audit (including publication of the data on www.oeko-tex.com)



5. Status Report

The Status Report is a document, issued by an OEKO-TEX® testing institute. It provides the customer with an overview of the current situation within the company.

5.1 Content

The Status Report has the following elements:

- General Company Information
- Executive Summary Report
- Corrective Actions
- Liability
- Wastewater and Sludge
- MRSL
- General Management
 - Management System / Organization (Responsibilities)
 - Chemical Management
 - Permits, Legal Requirements (License)
 - Environment, Health & Safety (EHS)
 - Production Process
 - Storage
- Annex / Photos

5.2 Scoring System

The assessment is carried out individually for each of the three performance areas (Wastewater and sludge, MRSL and General management).

The evaluation is based on at least one or more questions. Each question is scored. In case of an overall score, the sum of all actual scores is divided by the maximum score (e.g. for the General management part and its subsections).



	0%	100%
DETOX TO ZERO Performance		
Wastewater and Sludge		71% ➤
MRSL		96% ➤
General Management		91% ➤

DETOX TO ZERO is no certification system and therefore does not include exclusion criteria. There is no pass and fail. All recommendations and corrective actions issued can be seen as the path to best practice.

5.3 Status Report number

For each Status Report, OEKO-TEX® issues a unique report number. This report number has eight digits followed by a hyphen and one / two additional digits. The first eight digits refer to a customer while the digits following the hyphen refer to the amount of reports issued to that customer.

The first eight digits or the complete report number can be used for public validation on www.oeko-tex.com.

5.4 Validity of the Status Report

The Status Report is valid for one year based on the recommendation of OEKO-TEX®. The check should be made every year in order to track a status over a period of time and track and report on improvements and roadmaps. The new check is available three months before the date of expiry.



6. Communication with DETOX TO ZERO

6.1 Use and misuse of the Status Report

The Status Report can be used for internal and external communication. The results can be used as a Status Report. The Status Report can only be used for facilities (production sites) and not for products. The DETOX TO ZERO Status Report can only be used with the corresponding report number.

Any statement such as:

- In compliance with
- Fully covering
- Certified according to Equivalent to
- Or similar to the mentioned terms (non-exhaustive list)

... the Greenpeace Detox campaign or requirements is not correct and will not be tolerated. In any of the mentioned cases, legal proceedings will be considered.

6.2 Publication of Status Report data

Once a stakeholder has the corresponding Status Report number or the company name, the Status Report can be validated on www.oeko-tex.com. Furthermore, and with the permission of the report owner, the OEKO-TEX® will publish the detected wastewater and sludge data on a responsive website that is available within the DETOX TO ZERO section.



7. References and guidance tools

7.1 Use and misuse of the Status Report

STeP (Sustainable Textile and Leather Production) is an independent certification system for sustainable textile production. Among other criteria, it analyses and evaluates existing production conditions with respect to the working conditions, the use of environmentally friendly technologies and products and the plant's impact on the environment.

STeP assesses, audits and certifies the following modules of the textile production chain:

1. Chemical Management
2. Environmental Performance
3. Environmental Management
4. Social Responsibility
5. Quality Management
6. Health and Safety

To qualify for certification according to STeP, facilities must meet the stipulated criteria in the modules above. Various rankings can be achieved based on the levels of performance defined within the standard, which is updated periodically. Companies with wet processes are obliged to combine OEKO-TEX® DETOX TO ZERO with the STeP certification. The results of the DETOX TO ZERO assessment will be included in the final STeP report and in the STeP certificate.

For further details please connect to the OEKO-TEX® homepage www.oeko-tex.com or contact one of the testing institutes (as given in Annex 1).

7.2 Detox Campaign by Greenpeace

The Detox campaign was launched by Greenpeace in 2011 to address the widespread use of hazardous chemicals in the manufacturing of clothes, which were being released into waterways. Several international brands, retailers and suppliers committed themselves to eliminate toxic, persistent and hormone-disrupting chemicals from their products and production processes by 2020. The key elements of the Detox Commitment are:

- Chemicals management - specifically setting a Manufacturing Restricted Substances List, which initially focused on 11 priority hazardous chemical groups and testing for them in wastewater discharges and sludge
- Transparency - of the wastewater and sludge testing results, to be published by the supplier on an online platform, and the publication of suppliers lists to include wet processing (washing and dyeing) suppliers (Tier 2/3)
- Substitution and elimination - with a particular focus on alkylphenol ethoxylates (APEOs), per- and polyfluorinated chemicals (PFCs) and Phthalates

More information about the Detox campaign can be found on the Greenpeace website.



7.3 ZDHC compliance

ZDHC (Zero Discharge of Hazardous Chemicals) is an industry-driven initiative which provides a platform to consolidate questions raised by the Greenpeace Detox campaign. As a forum, the ZDHC Group is striving to reduce the complexity raised by the Greenpeace 2020 goals. OEKO-TEX® supports the ZDHC initiative and ensures, through various OEKO-TEX® services, compliance with the ZDHC MRSL.

Wastewater and sludge tests conducted according to the ZDHC MRSL requirements and limits are acknowledged as high standard addressing hazardous substances in effluents. Such test reports issued by accredited laboratories are accepted within the framework of DETOX TO ZERO.

Requirements of the OEKO-TEX® STeP Chemical List (e.g. reporting limits, additional substances) that go beyond ZDHC are analysed during the MRSL screening. Criteria not or insufficiently covered are outlined as recommendations in the DETOX TO ZERO Status Report.



Annex 1 – OEKO-TEX® Institutes

The testing institutes are approved and authorised by the OEKO-TEX Service Ltd. to provide tests, audits and other services in connection with OEKO-TEX® products. The following institutes currently offer certification, licensing and a status report according to STANDARD 100, STeP, DETOX TO ZERO, MADE IN GREEN, ECO PASSPORT and / or LEATHER STANDARD. Current address and contact information can always be found on the OEKO-TEX® homepage (www.oeko-tex.com).

OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
AE	Hohenstein United Arab Emirates Flat no 802, Al Nahada Second, PO Box 234479, Dubai, United Arab Emirates	-	-	-	-	-	-	-
AR	CITEVE Argentina Av. Córdoba 612, 5° P. "A" - (C1054AAS), Ciudad de Buenos Aires, Argentina	X	X	X	X	X	X	X
AT	OETI - Institut fuer Oekologie, Technik und Innovation GmbH Siebenhirtenstrasse 12A, Objekt 8, 1230 Vienna, Austria	X	X	X	X	X	X	X
AU	TESTEX Swiss Textile-Testing Ltd. 4a/265 Pakington St, VIC 3220 Geelong, Australia	X	X	X	X	X	X	X
BA	OETI Bosnia-Herzegovina Pisari 38, 76239 Crkvina, Bosnia and Herzegovina	X	-	-	-	-	-	-
BD	Hohenstein Bangladesh Momataz Plaza, 7th Floor, Apartment: 7A, Sastapur, Fatullah, Narayangonj, Bangladesh	X	X	X	X	X	X	X
BD	Hohenstein Bangladesh Atlas Rangs Plaza (Level-12), 7, Sheikh Mujib Road, Agrabad C/A, Chattogram-4000, Bangladesh	X	X	X	X	X	X	X
BD	Hohenstein Bangladesh House No. 138, Road No 4, Block C, 10th floor, Niharika Concord Tower, Kemal Ataturk Avenue, Banani, 1213 Dhaka, Bangladesh	X	X	X	X	X	X	X
BE	CENTEXBEL Technologiepark 70, 9052 Zwijnaarde, Belgium	X	X	X	X	X	X	X
BG	Hohenstein Bulgaria 3 Golo Bardo str., app.1, 1407 Sofia, Bulgaria	X	X	X	X	X	X	X



OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
BR	CITEVE Brasil Prestação de Serviços Lda. Avenida Angélica, 321, Higienópolis, São Paulo – SP, CEP 01227 – 000 Brazil, Brazil	X	X	X	X	X	X	X
BY	Hohenstein Belarus Pritytskogo str, 112-70, 220017 Minsk, Belarus	X	X	X	X	X	X	X
CA	TESTEX Swiss Textile-Testing Ltd. Suite 202B, 15127-100th Avenue, BC V3R 0N9 Surrey, Canada	X	X	X	X	X	X	X
CH	TESTEX AG, Swiss Textile Testing Institute Gotthardstrasse 61, 8002 Zurich, Switzerland	X	X	X	X	X	X	X
CL	CITEVE Chile Alfredo Barros Errazuriz 1954, of 702, Providencia, Santiago, Chile	X	X	X	X	X	X	X
CN	TESTEX Swiss Textile-Testing Ltd. Room 1318, 13F, Hitech Plaza, 831 Changshou Road, 200 042 Shanghai, China	X	X	X	X	X	X	X
CN	TESTEX Swiss Textile-Testing Ltd. Room 302 Yangguang Tower, No.112 Xizhimen Wai Street, Xicheng District, 100 044 Beijing, China	X	X	X	X	X	X	X
CO	Hohenstein Colombia Cra 15 N. 91-30, Bogotá D.C., Colombia	X	X	X	X	X	X	X
CZ	OETI Czechia Těšnov 5, 110 00 Praha 1, Czech Republic	X	X	X	X	X	X	X
DE	Deutsches Textilforschungsinstitut Nord-West ÖP GmbH Adlerstrasse 1, 47798 Krefeld, Germany	X	-	-	-	-	-	-
DE	FILK Freiberg Institute gGmbH Meißner Ring 1-5, 09599 Freiberg, Germany	X ¹	-	X	X	X	X	-
DE	HOHENSTEIN Textile Testing Institute GmbH & Co. KG Schlosssteige 1, 74357 Bönningheim, Germany	X	X	X	X	X	X	X
DE	Sächsisches Textilforschungsinstitut e.V. Annaberger Str. 240, 09125 Chemnitz, Germany	X	-	-	-	-	-	-
DE	Umweltlabor ACB GmbH Albrecht-Thaer-Strasse 14, 48147 Münster, Germany	X	X	-	-	-	-	-
DK	DTI Tekstil Teknologisk Institut Gregersensvej, 2630 Taastrup, Denmark	X	-	X	X	X	X	X



OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
DO	Hohenstein Dominican Republic Av. José Contreras 158, Santo Domingo, Dominican Republic	X	X	X	X	X	X	X
EC	Hohenstein Ecuador Calle 24 de mayo N 18 y García Moreno, Quito, Ecuador	X	X	X	X	X	X	X
EG	OETI Egypt 24 El Atebaa St., Dokki, Giza , Egypt	X	X	X	X	X	X	X
ES	AITEX Instituto Tecnológico Textil Plaza Emilio Sala, 1, 03801 Alcoy (Alicante) España, Spain	X	X	X	X	X	X	X
ET	Hohenstein Ethiopia Email: Ethiopia@hohenstein.com	X	X	X	X	X	X	X
FR	IFTH Institut Français du Textile et de l'Habillement Avenue Guy de Collongue, 69134 Ecully Cédex, France	X	X	X	X	X	X	X
GR	MIRTEC S.A. (CLOTEFI – Athens Division) Eleftheriou Venizelou 4, 17676 Kallithea, Athens, Greece	X	-	X	-	-	-	-
GT	Hohenstein Guatemala Carretera al Salvador Km, 22.3, Portal del Bosque III, apto. 3C, Guatemala	X	X	X	X	X	X	X
HK	TESTEX Swiss Textile-Testing Ltd. Unit 617, Peninsula Centre, 67 Mody Road, Tsim Sha Tsui East, Kowloon, Hongkong	X	X	X	X	X	X	X
HN	Hohenstein Honduras ZIP Buena Vista Nave J1, Villanueva, Cortés, Honduras	X	X	X	X	X	X	X
HR	OETI Croatia Stepana Radica 4, 53270 Senj, Croatia	X	-	X	-	-	-	-
HU	INNOVATEX Textile Engineering and Testing Institute Co. Gyömrői út 86, 1103 Budapest, Hungary	X	-	X	-	X	X	X
ID	PT. TESTEX TESTING AND CERTIFICATION Wisma Bumiputera, 5th Floor, Suites 507, Jl. Asia Afrika no. 141-149, 40112 Bandung, Indonesia	X	X	X	X	X	X	X
ID	PT. TESTEX Testing and Certification Sona Topas Tower, 6th Floor, Jl. Jend Sudirman Kav 26, 12920 Jakarta, Indonesia	X	X	X	X	X	X	X
IE	TESTEX Swiss Textile-Testing 4th Floor, The Tower, Trinity Enterprise Campus, Grand Canal Quay, Dublin 2, Ireland	X	X	X	X	X	X	X



OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
IL	OETI Israel Kibbutz Reim, 8513200 Israel, Israel	X	X	X	X	X	X	X
IN	Hohenstein India Pvt. Ltd Gurugram Office GK Tower, Plot No-33, Udyog Vihar, Phase – IV, Gurugram, Haryana – 122015, Haryana, India	X	X	X	X	X	X	X
IN	Hohenstein India Pvt. Ltd. Mumbai Office Office No. 131, 3rd Floor, Building No. 1, Solitaire Corporate Park, Guru Hargovindji Marg, Andheri-Ghatkopar Link Road, Andheri (E), 400 093 Mumbai, India	X	X	X	X	X	X	X
IN	Hohenstein India Pvt. Ltd. 604-B, Regency Plaza, Above Gloria Restaurant, Near Madur Hall, Anand Nagar Cross Roads, 110 Feet Road, Satellite, 380015 Ahmedabad, India	X	X	X	X	X	X	X
IN	Hohenstein India Pvt. Ltd. Sri Sai Supra House, Plot No.9, Annamalai Avenue, Nehru Nagar-East, Civil Aerodome-Post, 641014 Coimbatore - Tamilnadu, India	X	X	X	X	X	X	X
IR	OETI Iran Unit 19, No 54, Hayamanesh Ave., Shahid Kaboli St., Seyed Khandan, 1631679111 Tehran, Iran	X	X	X	X	X	X	X
IT	CENTRO TESSILE COTONIERO E ABBIGLIAMENTO S.p.A. Piazza Sant' Anna 2, 21052 Busto Arsizio VA, Italy	X	X	X	X	X	X	X
JP	Nissenken Quality Evaluation Center OEKO-TEX® Laboratory , 2-16-11 Kuramae, Taito-ku, 111-0051 Tokyo, Japan	X	X	X	X	X	X	X
KE	Shirley Technologies Ltd 17th Floor, ICEA Building (opposite Stanley Hotel), Kenyatta Avenue, PO Box 15168-00400, Nairobi, Kenya	X	X	X	X	X	X	X
KH	Hohenstein Cambodia Legacy Business Center 11F, No. 29, Mao Tse Toung Blvd, Phnom Penh 120110, Cambodia	X	X	X	X	X	X	X
KR	TESTEX Swiss Textile-Testing Ltd. 4Fl, SeokCheon Building, 542, Samseong-Ro, Gangnam-Gu, Seoul, 06166, Korea, South	X	X	X	X	X	X	X
LA	Hohenstein Institute Laos Kham savath Village, Xaysetha District, Vientiane Capital, Laos	X	X	X	X	X	X	X



OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
LK	Hohenstein Sri Lanka No 186-2/1, 2nd Floor, Hill Street, Dehiwela, Colombo, Sri Lanka	X	X	X	X	X	X	X
LT	AITEX Lithuania Vytauto av. 32- 311, 44328 Kaunas, Lithuania	X	X	X	X	X	X	X
MA	OETI Morocco Boulevard IBN SINA, Imm B9 Apt 182, MAARIF, 20190 Casablanca, Morocco	X	X	X	X	X	X	X
MD	OETI Moldova Str. Alexe Mateevici 84/1, 2009 Chisinau, Moldova	X	X	X	X	X	X	X
MG	TESTEX Swiss Textile-Testing Ltd. c/o Rakotomalala Rija Rakotomalala, Lot VK 63 TER EC, Ambohitsoa, Antananarivo, Madagascar	-	-	X	-	-	-	-
MK	OETI – North Macedonia Naroden Front 23/4/2, 1000 Skopje, North Macedonia	X	X	X	X	X	X	X
MM	Hohenstein Myanmar Building No. A2 , Room No. 302, 48 quarters, Bo Bahtoo Road, Bo Bahtoo Housing, North Dagon, Yangon, Myanmar	X	X	X	X	X	X	X
MU	TESTEX Swiss Textile-Testing Ltd. c/o Hemraj Ramnarain, 57, Canal Bathurst Street, Ste Croix, Port-Louis, Mauritius	-	-	X	-	-	-	-
MX	Hohenstein Mexico Picagregos No. 154 Bis, Col. Lomas de Las Aguilas, Deleg. Alvaro Obregón, 01730 Mexico, D.F., Mexico	X	X	X	X	X	X	X
MY	TESTEX Swiss Textile-Testing Ltd. S-12-08, 12th Floor, South Block Office Tower, First Subang, Jalan SS 15/4G, 47500 Subang Jaya, Selangor Ehsan, Malaysia	X	X	X	X	X	X	X
NO	RISE Research Institutes of Sweden P.O. Box 4767 Torgarden, 7465 Trondheim, Norway	X	-	X	X	X	X	X
NP	Hohenstein Nepal Godavari Municipality- 13, Tashin Chowk, Lalitpur, Nepal	X	-	X	-	-	-	-
NZ	TESTEX Swiss Textile-Testing Ltd. 2 Waikohua Place, 0116 Ruakaka, New Zealand	X	X	X	X	X	X	X
PE	Hohenstein Peru Jr. El Cascajal 522-C, Las Casuarinas de Monterrico, Surco, Lima , Peru	X	X	X	X	X	X	X



OEKO-TEX® Institute		STANDARD 100	GMO Test	LEATHER STANDARD	ECO PASSPORT	STeP	DETOX TO ZERO	MADE IN GREEN
PH	TESTEX Philippines Representative Office 1504A Richville Corporate Tower, 1107 Alabang-Zapote Road, Madrigal Business Park, Alabang, Muntinlupa City, Metro Manila, Philippines	X	X	X	X	X	X	X
PK	AITEX Pakistan 4-D, Aziz Avenue, Justice Sardar Iqbal Road, Gulberg V, Lahore, Pakistan	X	X	X	X	X	X	X
PL	SIEĆ BADAWCZA ŁUKASIEWICZ – INSTYTUT WŁÓKIENICTWA ul. Brzezińska 5/15, 92-103 Łódź, Poland	X	-	X	X	X	X	X
PT	CITEVE Centro Tecnológico das Indústrias Têxtil Rua Fernando Mesquita, 2785, 4760-034 Vila Nova de Famalicão, Portugal	X	X	X	X	X	X	X
RO	Hohenstein Romania Str. Magheranului nr. 80, 550125 Sibiu, Romania	X	X	X	X	X	X	X
RS	OETI Serbia Nedeljka Cabrinovica 64/45, 11030 Belgrade Serbia, Serbia	X	X	X	X	X	X	X
RU	Hohenstein Russia ul. Bolshaya Dmitrovka d. 32, c 1, Office 307, 125 009 Moskau, Russia	X	X	X	X	X	X	X
SE	RISE IVF AB Argongatan 30, Box 104, 43153 Mölndal, Sweden	X	-	X	X	X	X	X
SG	Shirley Technologies Ltd. 18 Boon Lay Way, #07-147, Trade Hub 21, 609966 Singapore, Singapore	X	X	X	X	X	X	X
SK	VÚTCH-CHEMITEX, spol. s r.o. Rybníky 954, P.O. Box B-78, 01168 Žilina, Slovakia	X	-	X	-	-	-	-
SV	Hohenstein El Salvador 52 Avenida Norte 416, Urbanización Lourdes Oriente, San Salvador, El Salvador	X	X	X	X	X	X	X
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TH	Hohenstein (Thailand) Co., Ltd. 801/301 (3rd Floor), Moo 8, Phaholyothin Rd., T. Kukhot, Lumlookkar, 12130 Pathum Thani, Thailand	X	X	X	X	X	X	X
TN	CITEVE Tunisie Immeuble Chraka Escalier B1er Etage, 5000 Monastir, Tunisia	X	X	X	X	X	X	X



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TR	Hohenstein Istanbul Tekstil Analiz ve Kontrol Hizmetleri Ltd. Tekstil Analiz ve Kontrol Hizmetleri Ltd. Şti., Cumhuriyet Mah. 1990. Sok. No. 8, Çınarpark Residence, A Blok, Dükkan: 5, 34515 Esenyurt, Istanbul, Turkey	X	X	X	X	X	X	X
TW	TESTEX Swiss Textile-Testing Ltd. Rm. 5, 20F., No. 77, Section 2, Dunhua S. Road, Da'an District, 10682 Taipei City, Taiwan	X	X	X	X	X	X	X
TZ	Hohenstein Tanzania NAZARETH V61-261-1, Njombe, Njombe, Tanzania	X	X	X	X	X	X	X
UA	OETI Ukraine Sheremety str.2, second floor, office №1, 76018 Ivano Frankivsk, Ukraine	X	X	X	X	X	X	X
UK	Shirley Technologies Limited Unit 11, Westpoint Enterprise Park, Clarence Avenue, M17 1QS Manchester, United Kingdom	X	X	X	X	X	X	X
US	Hohenstein Institute America, Inc. 401 S. Cavin Street, IN 46767 Ligonier, United States	X	X	X	X	X	X	X
UZ	Hohenstein Uzbekistan S. Maschhadiy Str. 79, office 404, 100007 Taschkent, Uzbekistan	X	X	X	X	X	X	X
VN	Hohenstein Vietnam 45/2, Street No. 160, Tang Nhon Phu A Ward, Thu Duc City, Ho Chi Minh City, Vietnam	X	X	X	X	X	X	X
ZA	Shirley Technologies Limited ---, --- Durban, South Africa	-	-	-	-	-	-	-

The official secretariat of the International Association for Research and Testing
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